



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-013
Job Sheet 169642-A



Part No: D412-742-013

Job Qty: 1 ea

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/18/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Aeroservicios Especializados SA de CV - ASES (CASES01)

Calle Rio San Lorenzo #699 Int 102, San Pedro Garza Garcia Fuentes Del Valle, Nuevo León, 66220 Mexico
ph:52-938-382-2113 fx:52-938-384-0535.

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev:B 06-06-08 As per DSI9336 JLM IPP Rev:C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified:DD IPP Rev:F 08-09-08 ecn 08-510 DD verified:EC IPP Rev:G 09-01-23 as per DSI9441 DD verified:EC IPP Rev:H 11.11.01 as per DSI9517 REV.B DD verified:EC IPP rev:I 12.01.12 PER IIN REV.E DD VERF:JLM IPP REV:J 17.05.10 AS PER CHG010 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	1 Ea		12/18/17	0.00	0.00	Start Up Stores/Pkg-1		
115	Packaging	1 pcs		12/18/17	0.00	0.00	Packaging1-4		
120	QC	1 pcs		12/18/17	0.00	0.00	QC4		
125	DC	1 pcs		12/18/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/18/17	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		12/18/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D412-742-013 CHG0010
Descriptions: 130 - Identify and pack for shipping as per PPP D412-742-013

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Start up Operation	AN3C37A 5023573	1 ✓	58	0	0
	AN3C40A 5026263	1 ✓	75	0	0
	AN3C41A 5023571	1 ✓	492	0	0
	AN3C42A 5023569	1 ✓	27	0	0
	AN3C43A 5023568	4 ✓	61	0	0
	AN3C46A 5023567	5 ✓	183	0	0
	AN4C47A 5023566	4 ✓	57	0	0
	AN4C52A 5023565	4 ✓	61	0	0
	AN4C53A 5023564	4 ✓	95	0	0
	AN4C6A 5023563	16 ✓	394	0	0
	AN4C7A 5023562	4 ✓	105	0	0
	AN6C12A 5023561	8 ✓	125	0	0
	D2571 5023559	1 ✓	17	0	0
	D2572 5023557	1 ✓	15	0	0
	D2573 5023556	1 ✓	22	0	0
	D2574 5023555	1 ✓	17	0	0
	D2747 5023553	4 ✓	142	0	0
	D2876 5023551	2 ✓	65	0	0
	D2877 5023550	2 ✓	54	0	0

DART
AEROSPACE
S027430



Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag
Float Compatible

PART NO:
Revision:
Operation:
Change No:

D412-742-013

Start up Operation
CHG010

Dart Aerospace Ltd.
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Email: sales@dartaero.com
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Mfg Date: 12/29/17
Job No: 169642-A

D3403-1	5023549	8 ✓	68	0	0
D3403-3	5023548	8 ✓	73	0	0
D3403-5	5023545	8 ✓	73	0	0
* D3405-041	5023930	1 ✓	26	0	0
D3405-043	F164401	1 ✓	12	0	0
* D3407-041	5023544	1 ✓	19	0	0
D3417-3	5023540	2 ✓	40	0	0
D3456-1	5023534	1 ✓	143	0	0
D3533-1	5023537	2 ✓	89	0	0
D3672-11	5023535	8 ✓	624	0	0
D3672-3	5023534	32 ✓	972	0	0
D3672-9	5023533	8 ✓	982	0	0
- D412-742-043	50277308	1 ✓	0	0	0
MS21043-3	5023532	13 ✓	1,253	0	0
MS21043-4	5023534	29 ✓	1,021	0	0
5025759 * NAS1149C0332R	5023937	26 ✓	5,108	0	0
NAS1149C0432R		32 ✓	641	0	0
NAS1149C0632R	5023524	8 ✓	149	0	0

Part Specifications

Specifications could not be found.

Plex 12/15/17 12:05 PM Dart.lajeunesse.marie

(CONTINUED FROM PAGE 21)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

5.2 D412-742-013 (DART TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 22)

Change Record

PAGE 1 OF 1

Part Number: D412-742-013

Description: FLOAT SKIDTUBE

[illegible]